

## Falco Thane

### Product Description

**Falco Thane** is a two component polyurethane (base + hardener) top coat with excellent gloss, durability and gloss retention. It is highly chemical, water, mechanical, dust & UV resistance.

### Recommended Usage

To be used for interior and exterior surfaces such as concrete, plaster gypsum board, wood and steel works.

### Technical Data

Color	White or as per our color card		
Finish	Smooth / Glossy, Semi Gloss or Matt.		
Solid contents	52 % ± 2 by volume		
	Minimum	Maximum	Typical
Wet film thickness (microns)	77	115	96
Dry film thickness (microns)	40	60	50
Theoretical spreading rate (m <sup>2</sup> /ltr.)	13	8	9
Viscosity	2.5 - 3.5 minute by ford cup no. 4 @ 25°C		
Specific gravity	1.1 ± 0.1 gm/cm <sup>3</sup> after mixing with hardener.		
Drying time	Dry to touch (hours)		1
	Dry to recoat (hours)		4
	Fully cured (days)		7
Thinner / Cleaning	Falco Thinner 2030		
Mixing ratio	7 parts A (base) : 1 part B (hardener)		
Pot life	6 Hrs. @ 25°C to be less at higher temp.		

### Hint

Theoretical spreading rate is a value that depends on solid content and desired dry film thickness by the following equation:

$$\text{Theoretical spreading rate} = \frac{10 \times \text{solid content by volume}}{\text{DFT in microns}}$$

### Physical properties

- Gloss retention, Flexibility, Abrasion resistance and Water resistant are very good
- Solvent resistance and Chemical resistance are good

### Application Data

#### Surface Preparation

The surface must be clean, dry and free from dust, oil, grease and any contaminations.

## POLYURETHANE BASE

### Tools

Brush, roller or spray.

### Spray Data

Pressure at nozzle	: 150 kg/cm <sup>2</sup> (2100 PSI)
Nozzle tip (inches)	: 0.015 - 0.018
Spray Angle	: 65° - 80°
Filter	: be sure that the filters are clean.

### Application Method

Apply two coats of **Falco Thane** (top coat) by brush, roller and spray thinned with Thinner 2030 (10-15% by volume).

### Recommended paint system (semi epoxy):

- |                                         |                |
|-----------------------------------------|----------------|
| • Falco GP Primer                       | 1 coat         |
| • Falco GP I Acrylic (Putty or Texture) | 2 coats        |
| • <b>Falco Thane</b>                    | <b>2 coats</b> |

### Recommended paint system full epoxy:

- |                                        |                |
|----------------------------------------|----------------|
| • Falco Epoxy Sealer                   | 1 coat         |
| • G P H.B primer                       | 1 coat         |
| • Falco G.P I Epoxy (Putty or Texture) | 1 coat         |
| • <b>Falco Thane</b>                   | <b>2 coats</b> |

### Recommended paint system for steel works:

- |                                          |                |
|------------------------------------------|----------------|
| • Falco general Purpose Epoxy Primer Red | 1 coat         |
| • <b>Falco Thane</b>                     | <b>2 coats</b> |

### Recommended paint system for galvanized steel works:

- |                                          |                |
|------------------------------------------|----------------|
| • Falco Wash Primer                      | 1 coat         |
| • Falco general Purpose Epoxy Primer Red | 1 coat         |
| • <b>Falco Thane</b>                     | <b>2 coats</b> |

**Note:** paint system may be varying according to the substrate.

### **Packing size**

- 1 liter, 1 US gallon and 5 US gallons steel cans (for local).
- 1 liter, 1 US gallon, 18 liters steel cans (for export).

### **Storage**

- The product should be stored in a dry, cool place and away from direct sun light.
- Cans should be well closed, classified according to the material's base and to be arranged by a maximum 3 plastic cans/row and 5 steel cans/row.

### **Health and safety**

- Inhalation Risks:

Vapor or mist can cause headache, nausea & irritation of the nose throat & lungs.

## POLYURETHANE BASE

- Skin & Eye Contact:

Use good personal hygiene practices while working with this material. Dry contaminated clothing before reuse. For eye contact, flush with fresh water for at least 15 minutes. If irritation persists, get medical attention.

- Skin Absorption: None expected.

- Ingestion Health Risks:

It may be harmful or fatal. If swallowed ingestion may cause nausea, vomiting & diarrhea. Consult a physician.

- Health Hazards : Acute & chronic (not expected).

- Emergency & First Aid Procedures:

1. Dermal : Clean with soap & water.
2. Ingestion : Consult a physician.
3. Inhalation : Remove to fresh air.

### Fire & Fire Fighting Data

Flash Point	: closed cup 24 -25° C.
Flammable Limits	: None.
Extinguishing Media	: Foam, Alcohol Foam, Co2, Dry Chemical or Water.

### Physical / Chemical Characteristics

Vapor Density	: Heavier than air.
Evaporation Rate	: Slower than other.
Solubility in Water	: Soluble.
Appearance & Odor	: Liquid, Mild Odor

For more information please refer to the Material Safety Data Sheet.

